

- 1. Wrap Teflon tape on all the male threads of fittings and plugs to be installed. It's good practice to wrap Teflon in a counterclockwise direction to avoid it unwinding as you're tightening the fitting.
- 2. Begin threading in the unloader valve, tighten to desired orientation
- 3. Install the inlet filter. Remove one of the plugs from the filter for the bypass line.
- 4. Install the barb fittings onto the unloader valve and the inlet filter.
- 5. The bypass hose slides onto the barb fittings. Some WD40/oil may help.
- 6. Install the clamps and tighten them down.

General notes:

- It's recommended to have a pressure gauge on the system to avoid exceeding the maximum rated pressure of the pumps.
- The Maximum rated pressure on the P.A Pulsar RV unloader valve is 4500PSI
- The pumps left in bypass (pump running with trigger closed) can overheat and cause damage to the pump in as little as 5minutes
- The nozzle orifice sizing (usually stamped on the collar of the nozzle) is important to be sized correctly relative to the flow and pressure of each pump. Please consult a nozzle chart for correct sizing

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